

#### PLASTIC PACKAGING IN THE CIRCULAR ECONOMY

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DOW PACKAGING AND SPECIALTY PLASTICS

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#### PLASTICS HAVE A GREAT SUSTAINABILITY STORY



#### THE JOURNEY CONTINUES...





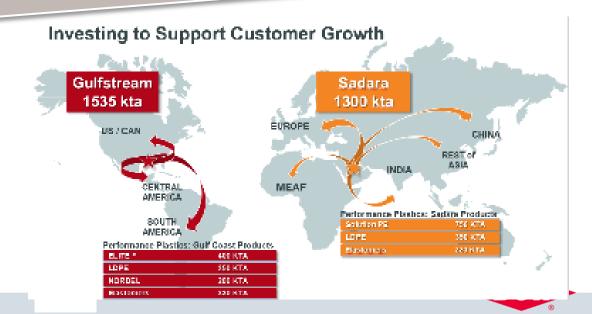
#### 2018 WAS A 'A TALE OF TWO WORLDS' FOR THE PLASTICS INDUSTRY



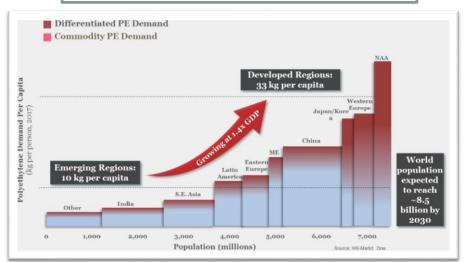








1/3 of all food is wasted 200,000 new mouths to feed every day



#### GLOBAL BRANDS DRIVING NEED FOR SUSTAINABLE SOLUTIONS

Spring '19: 350+ Signatories to the Ellen MacCarthur Foundation's New Plastics Economy

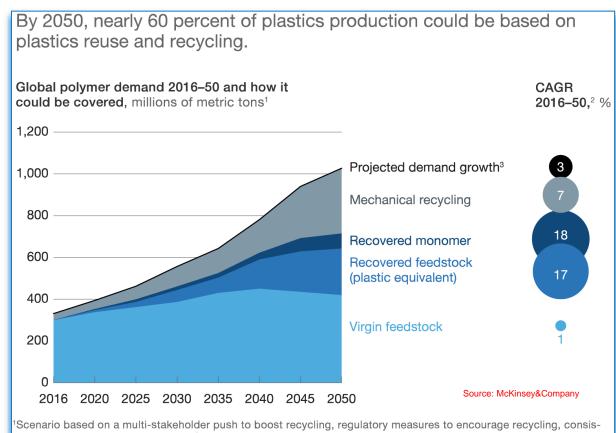
All CPG's, retail and packaging producing signatories (107) have committed to making 100% of their plastic packaging reusable, recyclable or compostable by 2025. And CPG's and retailers have committed to an average of 25% recycled content by 2025

	Brand Owners													Reta	ailers	Converters			
	COLGATE-PALMOLIVE	DANONE RETRIES OF SERVICE	DIAGEO	Juf	Kellvygis	ĽORÉAL	MARS	Nestle	PEPSICO	76	Sohnson A FAMILY COMPANY	Coca Cola	Unilever	TARGET	Walmart save money. Live better.	əmcor	Constantia	mondi	Sealed Air Re-Imagine*
Single-Use to Reusable	<b>√</b>	1	<b>√</b>	1		1	1	<b>V</b>	√	1	√	<b>V</b>	1		<b>√</b>	1		<b>√</b>	1
Eliminate Unnecessary Plastic Packaging	<b>√</b>	√	<b>√</b>	<b>√</b>		<b>√</b>	1	1	1	1	1	<b>√</b>	<b>√</b>	V	1	√	1	1	√
100% Recyclable, Reusable, Compostable	<b>√</b>	√	1	<b>V</b>	√	1	1	1	1	1	1	1	1	1	1	<b>√</b>	1	1	√
PCR Content	√	<b>V</b>	<b>V</b>	1		1	<b>V</b>	<b>V</b>	<b>√</b>	<b>V</b>	√	<b>V</b>	<b>V</b>	<b>V</b>	<b>√</b>	1	√	<b>√</b>	1
Increase Recycle Rates	<b>V</b>	1	1			1	<b>V</b>		1	<b>V</b>	<b>√</b>	<b>V</b>	1	<b>V</b>					1
Downgauging						<b>√</b>			1							1			<b>√</b>
Bio-source/ based		√				<b>√</b>													
% PCR Committed	25	25	40	TBD	TBD	30	TBD	15	25	25	15	50	25	TBD	17	10	≤5%	25	30
Plastic Pkg Volume Metric tonnes	287 K	750 K	40 K	ND	ND	ND	129 K	1,7 MM	ND	90 K	ND	3,0 MM	610 K	ND	ND	ND	ND	ND	ND



#### BALANCE IN MATERIALS MOVING FORWARD CREATES OPPORTUNITY

- Sustainability drivers and market demands for recycled materials slow growth of virgin
- Virgin growth is reduced by recycled materials – a participation strategy shift for PE manufacturers
- Large scale and positive economics should accelerate feedstock recycling



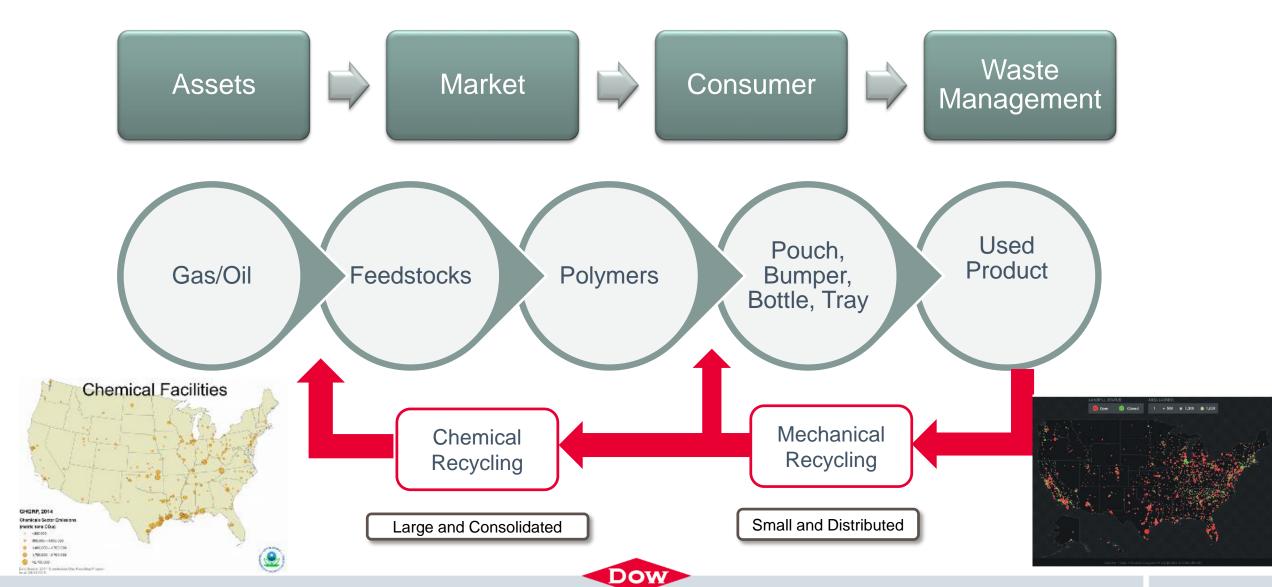
tent progress on technologies, and \$75-per-barrel oil price.

<sup>2</sup>Compound annual growth rate. Mechanical recycling limited by downcycling and applicable materials, monomerization limited by applicability to condensation polymers only, pyrolysis limited by likely rise in input costs.

3After demand reduction, assuming annual global GDP growth of 3.1%.



#### A PLASTICS CIRCULAR ECONOMY: SCOPE AND CHALLENGES



#### PLASTICS INDUSTRY RESPONSE TO THE CHALLENGE

- There's no "one size fits all" solution
- But there are many solutions to handle different needs

 Reduction
 GHGs
 Recyclability
 Behavior
 Innovate
 Infrastructure

 Waterial Waterial Bedingtor
 Behavior
 Inuovate
 Intrastructure

 Indicate
 Intrastructure

 Intrastructure
 Intrastructure

 Intrastructure
 Intrastructure





#### PLASTICS INDUSTRY RESPONSE TO THE CHALLENGE

- Partnerships are key and creating opportunities across the value chain, including the waste management infrastructure
- Converting packages from hard-to-recycle to recyclable

Conservancy

- Adoption / piloting of technologies for chemical recycling / feedstock recovery
- Acquisition of recycling companies to increase both the quality as well as availability of materials to meet CPG company goals



















#### **KEEPING PLASTIC VALUABLE**

Designed for lowest environmental impact

Develop and support reuse formats

Invest & collaborate on global waste management infrastructure to improve recovery

Continue to increase recyclability and stimulate recycling markets











#### HIERARCHY OF PACKAGING RECYCLING



Designed for lowest environmental impact

Develop and support reuse formats

Invest & collaborate on global waste management infrastructure to improve recovery

Continue to increase recyclability and stimulate recycling markets

All Flexible Films Recovered and Recycled (includes chemical and mechanical)

Industrial Flexible Films in Closed Loop

Industrial Flexible Films Recycled to Durables

Rigid Packaging Recycled to Durables



#### MATERIALS RECOVERY FOR THE FUTURE: A RESEARCH COLLABORATIVE

 Members of The Materials Recovery for the Future Collaborative share a simple vision:

"Flexible packaging is recovered, and the recovery community captures value from it."

 We are leading research to advance understanding of how flexible plastic packaging can be effectively sorted for recovery

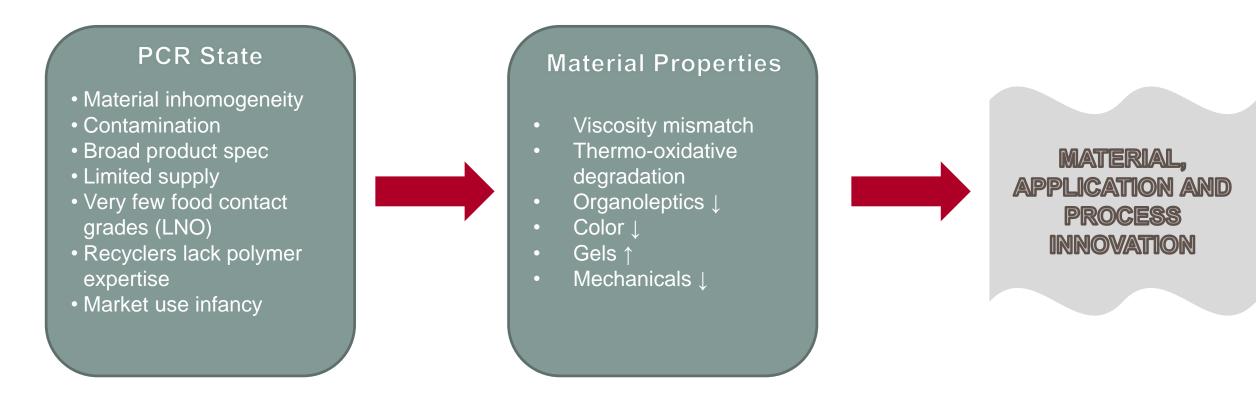






#### MATERIAL SCIENCE OF RECYCLED MATERIALS

- Mechanical recycling: method by which waste material is recycled into "new" raw material without changing the basic structure of the material
- Waste materials: Post Industrial Resin (PIR) and Post Consumer Resin (PCR)



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### DEVELOPING MARKETS FOR RECOVERED PLASTIC FILMS

## Improving roads with recycled plastic

#### Paving a new way

Building and improving roads and infrastructure is critical in both emerging and developing regions. Dow is working with partners around the globe to construct polymer-modified asphalt roads with post-consumer recycled plastic.

#### Benefits:

- Longer term performance in asphalt roads
- 2. Reduction in GHG emissions associated with traditional processes.
- 3. Broad applicability across states, cities, and counties.





#### HIERARCHY OF SOLUTIONS

Designing recyclable structures

- Converts non-recyclable to recyclable
- Challenge maintain product integrity

Mechanically recycling materials

- Transforms materials back to pellets
- Challenge not all materials, not highest quality

Solventbased systems

- Process innovation to improve quality
- Challenge energy intensity, recovery of solvents

Feedstock Recovery

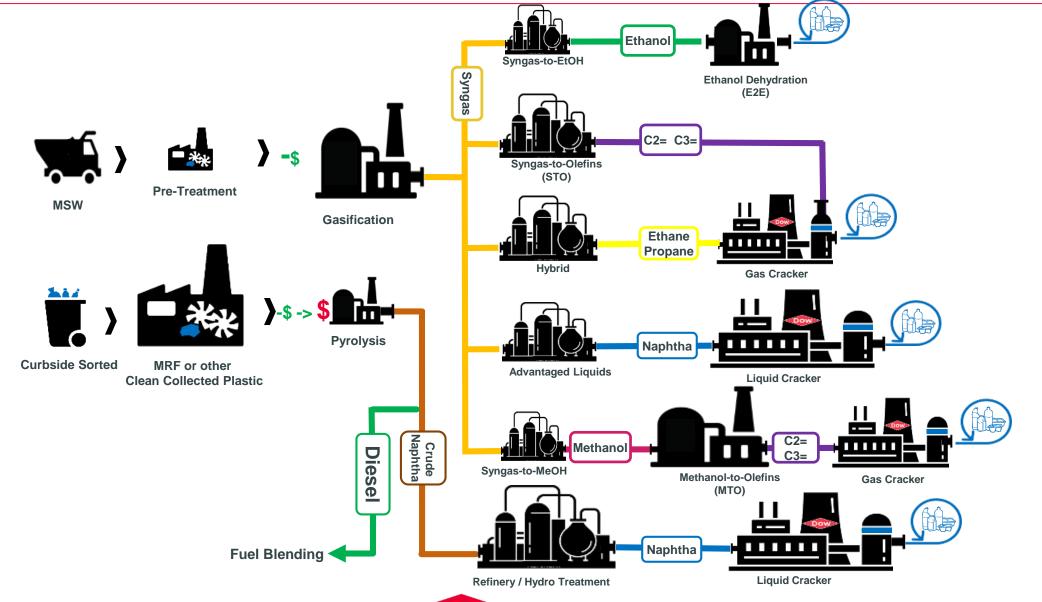
- Highest quality
- Challenge distributed versus consolidated model, energy intensity

15



Dow Restricted 7/10/2019

#### FEEDSTOCK RECYCLING



#### NEEDS FOR A PLASTICS CIRCULAR ECONOMY

- Funding is needed for fundamental Process R&D to facilitate scale-up of chemical transformation technologies such as pyrolysis and gasification, which can be used to convert used, otherwise non-recycled plastics into feedstocks for the manufacture of new basic materials. Improvements in reactor design and process control for improved heat transfer and reduced reactor fouling can allow larger conversion units to operate more reliably and economically.
- Regulatory support must be provided for these technologies to be classified as "recycling" so that facilities can be permitted and operated as manufacturing plants rather than as waste treatment facilities.
- Definitions for recycling and recycled content must include all types of recycling processes: traditional mechanical recycling (making pellets by chopping, washing, and pelletizing), chemical recycling (depolymerization to make polymers into feedstocks for re-polymerization), advanced cleaning (solvent dissolution, separation of polymers, removal of contaminations), and other future technologies.
- Goals and commitments should include the use of recycled content in products in addition to materials being designed as "recyclable" in order to assure that recyclable products actually get recycled after their initial use.





### Seek

# **Together**<sup>m</sup>